

PTH

*****TIGHTHEAD PLASTIC DRUM CLOSURE NOTIFICATION*****

This method of closure should be used to ensure that your containers have been closed in the same manner as when they were initially tested to comply with the requirements of the US Department of Transportation in CFR 49 Part 178.2(c)(1) Performance Transportation of Dangerous Goods in the United States.

Your product may adversely affect container materials, or closing devices. Greif Bros. Corporation has advised the US Department of Transportation that the product compatibility is the customer(s)/filler(s) responsibility.

These instructions for container closure are based upon the closure methods used to enable these containers to pass the qualification test for registration to the United Nations.

The closure recommendations do not take into account any hazards present in your facility, or the handling, filling or shipping methods used by your facility.

Containers with obvious damage or deterioration should not be filled or shipped.

To Close:

1. Openings in tighthead plastic drums **MUST BE FITTED WITH Rieke/Tri-Sure** plugs bearing NPS and/or BTR threads.
2. Plugs must be fitted with gaskets appropriate to the plug size and design.
3. Plugs must be placed into the appropriate openings and tightened to a torque level of 20 FT-LBS for 2" fittings and 9 FT-LBS for all 3/4" fittings.